



Our Source

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Arrowhead Water Source Information

Today, consumers reach for Arrowhead® Brand Mountain Spring Water because it embodies all that is good about the mountains.

High on the south slope of California's San Bernardino Mountains, the home of Arrowhead's first cold-water spring, is a remarkable slice of the natural world. Hot springs bubble up from the earth's surface. Caves can be found filled with steam. Several cold-water streams carry some of the world's most delicious spring water from the mountains above. A rock formation several acres in size, shaped like an arrowhead, points to these springs.

According to a Native American legend, an arrow from heaven burned the formation on the mountainside to show tribes where they could be healed. During the mid-nineteenth century, "Dr." David Noble Smith claimed that a saint-like being appeared before him and told of a far-off land with exceptional climate and curative waters, marked by a gigantic arrowhead. Smith's search for that unique arrowhead formation began in Texas and eventually ended at Arrowhead springs in California in 1857. By 1889 word of the springs, along with a hotel on the site – and belief of the health effect of the water from the springs – had grown considerably. Hotel guests often raved about the crystal-clear water from the cold springs, which prompted Seth Marshall to set up a bottling operation in the hotel's basement. By 1905, water from the cold springs was being shipped to Los Angeles.

Sources of Water*

Southern California's San Bernardino Mountains is the location of the original cold-water source for Arrowhead® Brand Mountain Spring Water. Once, just five boreholes into this remarkable mountainside site supplied every drop of Arrowhead spring water. Today, the brand's sources span from the United States to Canada, including multiple sites throughout the region of the original source—sources in an extraordinary 11,000-acre watershed outside San Francisco, and sources as far north as the Canadian Rockies. Though their locations vary, each source was selected because of the mountain spring water it provided.

We continue to review our current sources and occasionally seek new sources that meet our mountain spring water requirements and standards.

Spring water sources: Arcadia Spring, Calistoga, CA; Lukens Spring, Baxter, CA; Sopiago Spring, El Dorado County, CA; Sugar Pine Spring, Long Barn, CA; White Meadows Spring, Pacific House, CA; Rainbow Lodge/Royal Gorge, Soda Springs, CA;



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Hope Springs, BC, Canada; SP Spring, Riverside County, CA; Arrowhead Springs, San Bernardino County, CA; Long Point Ranch, Running Spring, CA; Palomar Mountain Granite Springs (PMGS), Palomar, CA; Deer Canyon Springs, San Bernardino County, CA; Coyote Springs, Inyo County, CA.

Distilled water sources: may either be a well or municipal supply.

Drinking water sources: may either be a well or municipal supply.

(* as of January, 2011)

Deer Park Water Source Information

That's Good Water!®

“That's Good Water!®” epitomizes what consumers have grown to expect from Deer Park® Brand Natural Spring Water. The pure natural taste of Deer Park comes in a variety of convenient sized bottles specifically designed to complement your lifestyle and activities. Deer Park is committed to quenching your thirst.

Since 1873, Deer Park® Brand Natural Spring Water has had its roots in the wilderness that defined America's first frontier. Following the Civil War, the Baltimore and Ohio Railroad created a vacation resort high in the Appalachian Mountains of western Maryland. Though the Deer Park Hotel and its spa were originally created to attract passengers to ride the railroad, the spring water near the site also became a major attraction. Among the many discriminating, health-conscious tourists who regularly made the journey to enjoy the benefits of the legendary spring water were four American Presidents, from James Garfield to William Taft.

Known locally as the “Boiling Spring,” the source of Deer Park's water derived its name from the action of the water bubbling up through white sand on its way to the surface. The B&O Railroad quickly recognized the value of the spring as a source for clean, refreshing drinking water and began bottling it in 1873 to quench the thirst of its passengers.

In 1966 the Boiling Spring Holding Corporation purchased the spring and its surrounding woodlands from the B&O. This company bottled the spring water primarily for the metropolitan New York market, and formed the basis for the company, which was incorporated as Deer Park Spring Water, Inc.

Sources of Water*

Deer Park, one of the oldest and best-known brands of natural spring water in North America, was originally founded on a natural spring located approximately 3,000 feet above sea level in the Appalachian Mountains, just outside the small town of Deer Park, Maryland. Surrounded by hundreds of acres of secluded woodlands, this original source continues to provide water with a delicious fresh taste, as the water flows naturally to the earth's surface. Due to the tremendous popularity of the brand, we have carefully selected additional spring sources in many other areas that will continue to deliver the great taste of Deer Park® Brand Natural Spring Water for many years to come.



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We continue to review our current sources and occasionally seek new sources that meet our natural spring water requirements and standards.

Spring water sources: Frontier Springs located in New Tripoli, PA; Bangor, PA, Stroudsburg, PA; Hegins, PA, South Coventry, PA; Pine Grove, PA and/or Oakland, MD; Spring of Life, Lake County, FL and/or Crystal Springs, Pasco County, FL; White Springs, Liberty County, FL and/or Blue Springs, Madison County, FL; Glenwood Spring, St. Albans, ME; Sweetwater Falls, Hohenwald, TN.

Distilled water sources: may either be a well or municipal supply.

Drinking water sources: may either be a well or municipal supply.

(* as of January, 2011)

Ice Mountain Water Source Information

Ice Mountain® Brand Natural Spring Water – Pure as the driven snow.®

Name for its exceptionally crisp, clean and refreshing taste, Ice Mountain® Brand Natural Spring Water has become one of the most popular bottled spring water brands throughout the Midwest. So, whether you're enjoying Ice Mountain® Brand Natural Spring Water during the long winter months or the fun summer festivals, Ice Mountain® Brand Natural Spring Water may simply be the best tasting water for you and your family.

The history of the Ice Mountain® Brand Natural Spring Water can be traced back thousands of years to the last ice age. As glaciers that covered much of the northern U.S. and Canada retreated, the materials they scraped up and left behind formed deposits, some of which were hundreds of feet thick. Along these glaciers' edges, melting water formed streams and rivers, which washed out finer materials. The sand and gravel deposits left behind formed aquifers, where large volumes of very pure ground water are present.

In special places, the ground water flows to the earth's surface, creating natural springs. Today, a select few of these unique spring areas have been chosen as sources for crisp, fresh-tasting Ice Mountain® Brand Natural Spring Water.

Sources of Water*

Ice Mountain® Brand Natural Spring Water emerges as springs from below the woodlands. Its remarkable quality, taste, and composition of minerals are the result of the natural hydrological cycle. It begins as rainfall and snowmelt, and is filtered as it travels through layers of rock or soil. A light blend of minerals contributes to the legendary taste of Ice Mountain® Brand Natural Spring Water.

We continue to review our current sources and occasionally seek new sources that meet our mountain spring water requirements and standards.

Spring water sources: Sanctuary and Evert Springs, Stanwood, MI; Frontier Springs located in New Tripoli, PA, Bangor, PA, Hegins, PA, South Coventry, PA, Pine Grove, PA, Stroudsburg, PA, and/or Oakland, MD; Glenwood Spring, St. Albans, ME; Sweetwater Falls, Hohenwald, TN; Bennett Hill Spring, Red Boiling Springs, TN.



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Distilled water sources: may either be a well or municipal supply.

Drinking water sources: may either be a well or municipal supply.

(* as of January, 2011)

Nestlé Pure Life Water Source Information

Just may be the best tasting water on Earth®

Nestlé Pure Life® Brand Natural Spring Water, which traces its heritage back to 1845, became part of the Nestlé Waters North America family of brands in 1980. Nestlé Pure Life's distinctive, crisp, clean taste has made it a favorite brand throughout the Northeast for more than 150 years. Nestlé Pure Life is the #1 spring water brand in the United States.

Nestlé Pure Life started about 20,000 years ago, when a glacier retreated in what is now Maine. The original spring's first recorded history, however, took place in 1793. A family named Ricker settled near the original spring and opened a small inn. When Joseph Ricker was revived from his deathbed, reputedly by drinking the spring's water – and lived another 52 years – the water's health benefits became legendary.

As Nestlé Pure Life gained a reputation for curative powers and purity, the Ricker's Wayside Inn grew to become a celebrated health spa, which attracted distinguished guests from far and wide. In 1845, Hiram Ricker began to bottle the spring water, which started the tradition of people enjoying the goodness of Nestlé Pure Life® Brand Natural Spring Water at home.

During the Victorian age, the famed inn and its spring water continued to earn even more renown. The water's remarkable quality and clean, crisp taste garnered acclaim well beyond the woods of Maine. The spring water earned the Medal of Excellence at the World's Columbian Exposition in 1893, and proudly took top honors for "the best spring water in the country" at the 1904 St. Louis World's Fair.

Sources of Water*

The beautiful State of Maine holds the ancient aquifers currently responsible for Nestlé Pure Life® Brand Natural Spring Water's distinctive taste. Created by a retreating glacier 20,000 years ago, these aquifers are some of nature's best purification systems. Continuously fed by water from rainfall and melting snow, the water percolates through layers of fine sand and gravel to produce spring water with a clean, crisp, refreshing taste. Nestlé Pure Life® Brand Natural Spring Water is naturally salt-free.

Today, Nestlé Pure Life® Brand Natural Spring Water is one of the top bottled water brands in the U.S., and is enjoyed by millions of people throughout the Northeast. Its spring water sources have been selected for their similarity and compatibility in taste



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and mineral composition. Adding additional sources allows the brand to meet demand while protecting the environment.

We continue to review our current sources and occasionally seek new sources that meet our natural spring water requirements and standards.

Spring water and distilled water sources: Nestlé Pure Life , Nestlé Pure Life , ME; Clear Spring, Hollis, ME; Evergreen Spring, Fryeburg, ME; Spruce Spring, Pierce Pond Township, ME; Garden Spring, ME, Bradbury Spring, Kingfield, ME; and/or White Cedar Spring, Dallas Plt, ME.

Drinking water sources: may either be a well or municipal supply.

(* as of January, 2011)

Ozarka Water Source Information

Ozarka® Brand Natural Spring Water, which has been in existence since 1905, is a leading selling bottled water product in Texas and throughout the southcentral United States.

Though Ozarka Spring Water Company officially began in 1905, our roots can be traced back for centuries. Prior to being bottled deep in the heart of the Ozark Mountains, in Eureka Springs, Arkansas, the site of the brand's original source had long been considered sacred ground.

Over time, the marvels of Eureka Springs became known throughout the state and quickly the town became a vacation destination as well as a place to simply come for a drink of what was called the "liquid cure." As the town's notoriety grew, so did the popularity of the spring water. Although Ozarka® Brand Natural Spring Water is no longer sourced from Eureka Springs, you can still enjoy its great taste throughout Arkansas, Texas, Louisiana, Mississippi and portions of Tennessee, Missouri, and Kansas.

Sources of Water*

Ozarka® Brand Natural Spring Water is sourced from various east-Texas springs located in 7,200 acres of woodlands in Henderson, Walker and Wood counties. Beneath this beautiful countryside, the rocks are composed mostly of silica-remnants from when the seas retreated from the area during the Cretaceous Period (approximately 80 million years ago). Because silica does not dissolve easily, the water from our spring sources is relatively low in mineral content, which is the reason for Ozarka's refreshing great taste.

We continue to review our current sources and occasionally seek new sources that meet our mountain spring water requirements and standards.

Spring water sources: Roher Spring, Henderson County, TX; Moffitt Spring, Walker County, TX; Piney Woods Springs, Wood County, TX; Clear Springs, Wood County, TX.

Distilled water sources: may either be a well or municipal supply.

Drinking water sources: may either be a well or municipal supply.

(* as of January, 2011)

Poland Spring Water Source Information

Just may be the best tasting water on Earth®

Poland Spring® Brand Natural Spring Water, which traces its heritage back to 1845, became part of the Nestlé Waters North America family of brands in 1980. Poland Spring's distinctive, crisp, clean taste has made it a favorite brand throughout the Northeast for more than 150 years. Poland Spring is the #1 spring water brand in the United States.

Poland Spring started about 20,000 years ago, when a glacier retreated in what is now Maine. The original spring's first recorded history, however, took place in 1793. A family named Ricker settled near the original spring and opened a small inn. When Joseph Ricker was revived from his deathbed, reputedly by drinking the spring's water – and lived another 52 years – the water's health benefits became legendary.

As Poland Spring gained a reputation for curative powers and purity, the Ricker's Wayside Inn grew to become a celebrated health spa, which attracted distinguished guests from far and wide. In 1845, Hiram Ricker began to bottle the spring water, which started the tradition of people enjoying the goodness of Poland Spring® Brand Natural Spring Water at home.

During the Victorian age, the famed inn and its spring water continued to earn even more renown. The water's remarkable quality and clean, crisp taste garnered acclaim well beyond the woods of Maine. The spring water earned the Medal of Excellence at the World's Columbian Exposition in 1893, and proudly took top honors for "the best spring water in the country" at the 1904 St. Louis World's Fair.

Sources of Water*

The beautiful State of Maine holds the ancient aquifers currently responsible for Poland Spring® Brand Natural Spring Water's distinctive taste. Created by a retreating glacier 20,000 years ago, these aquifers are some of nature's best purification systems. Continuously fed by water from rainfall and melting snow, the water percolates through layers of fine sand and gravel to produce spring water with a clean, crisp, refreshing taste. Poland Spring® Brand Natural Spring Water is naturally salt-free.

Today, Poland Spring® Brand Natural Spring Water is one of the top bottled water brands in the U.S., and is enjoyed by millions of people throughout the Northeast. It's spring water sources have been selected for their similarity and compatibility in taste and mineral composition. Adding additional sources allows the brand to meet demand while protecting the environment.



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We continue to review our current sources and occasionally seek new sources that meet our natural spring water requirements and standards.

Spring water and distilled water sources: Poland Spring, Poland Spring, ME; Clear Spring, Hollis, ME; Evergreen Spring, Fryeburg, ME; Spruce Spring, Pierce Pond Township, ME; Garden Spring, Poland, ME, Bradbury Spring, Kingfield, ME; and/or White Cedar Spring, Dallas Plt, ME.

Drinking water sources: may either be a well or municipal supply.

(* as of January, 2011)

Zephyrhills Water Source Information

Zephyrhills' clean, pure, refreshing taste has made it the number one bottled water brand in Florida, and it continues to grow in popularity.

The history of Zephyrhills Brand begins with a small town that earned the name "City of Pure Water." The town of Zephyrhills, Florida is located among the scenic rolling hills, citrus groves and lakes of Central Florida. We named our water Zephyrhills because to us, it's more than a name, it's a celebration of what's most natural about Florida. We believe Zephyrhills Brand Natural Spring Water is the best that Florida has to offer - great-tasting water from natural springs in Florida.

Zephyrhills Brand Natural Spring Water's great taste is the result of rainwater percolating to the surface through limestone bedrock, which is rich in calcium carbonate and magnesium. As it surfaces, it captures these and other minerals, giving Zephyrhills Brand Natural Spring Water a high mineral content. At its original source, it eventually emerges from magnificent limestone caves beneath the earth to create a natural pool.

Zephyrhills Brand Natural Spring Water comes exclusively from natural sources in Florida. In addition to the original source located in the Zephyrhills area, we have also selected additional natural spring sources in Florida that will continue to deliver the clean and refreshing taste of Zephyrhills Brand Natural Spring Water for many years to come.

Sources of Water

Spring water sources: Crystal Springs, Pasco County, FL; Cypress Springs, Washington County, FL; and/or Blue Springs, Madison County, FL

Distilled water sources: may either be a well or municipal supply.

Drinking water sources: may either be a well or municipal supply.